

Work Order ID 62478

Thursday, September 30, 2010 2:20:57 PM

Page 1

Item ID: D350-616-015

Accept

Revision ID:

Item Name: Deck Plate

Start Date: 9/30/2010 Start Qty: 2.00

Required Date: 10/8/2010 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: *[Signature]* Date: *10-9-30* Tooling: _____

QC: _____ Date: _____ SPC (Y/N): _____

Cust Item ID:

Customer:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-616	E

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

0.00

*Siskulog**OK for BG 10/11/08*

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10/11/08

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*Siskulog**(42)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-616-015

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Setup Start



Revision ID:

Item Name: Deck Plate

Stop



Start Date: 9/30/2010 Start Qty: 2.00



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Required Date: 10/8/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015								
	Location: <u>3/</u>								
	PPP Rev: <u>2</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

PP 6156217
6156117
each

10/11/10 S/ (2)

ck 10/11/11 J
BS 10-11-11
(2)

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Work Order ID: 62478

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 9/30/2010

Required Date: 10/8/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

8.0000

10

20



Washer



10/1/95

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

2

105792

2

D2344

Manufactured

No

110

Each

3.0000

1

12



Litter Deck Plate, 350



10/1/95

Location

Loc Qty

Loc Code

ST224

3

58424

3

D2348

Manufactured

No

110

Each

12.0000

4

8



Wearplate



10/1/95

Location

Loc Qty

Loc Code

ST011

12

58425

12

11

W/O:		WORK ORDER CHANGES					
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Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 9/30/2010

Required Date: 10/8/2010

Start Qty: 2.00

Required Qty: 2.00

D2353
Stiffener

Manufactured No

110 Each

20.0000



1 2
10/1/10 SP

Location

Loc Qty

Loc Code

ST224

20

58426

20

2

D2364
Deck Plate, Fwd 350 Litt

Manufactured No

110 Each

3.0000



1 2
10/1/10 SP

Location

Loc Qty

Loc Code

ST225

3

57749

3

2

D2365
Wearplate

Manufactured No

110 Each

20.0000



2 4
10/1/10 SP

Location

Loc Qty

Loc Code

ST012

20

57750

20

3

D2369-1
Deck Plate Locator Brackets

Manufactured No

110 Each

2.0000



1 2
10/1/10 SP

Location

Loc Qty

Loc Code

ST241B

2

55738

2

2

D2369-3
Deck Plate Locator Brackets

Manufactured No

110 Each

2.0000



1 2
10/1/10 SP 20

Location

Loc Qty

Loc Code

ST241B

2

55739

2

2

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Shop Packet Print

Page 2

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Parent Item Name: Deck Plate

Start Date: 9/30/2010

Required Date: 10/8/2010

Start Qty: 2.00

Required Qty: 2.00

D3494-1

Manufactured No

110 Each

10.0000

1

Stub Cover

Location

Loc Qty

Loc Code

ST224

10

61657

10

MS20426AD4-5

Purchased

No

110 Each

5,870.000

25

Rivet

Location

Loc Qty

Loc Code

ST317

5870

6733

888

6874

4982

MS20426AD4¹6

Purchased

No

110 Each

2,832.000

25

Rivet

Location

Loc Qty

Loc Code

ST317

2832

110139

2832

MS20426AD5-7

Purchased

No

110 Each

1,271.000

6

Rivet

Location

Loc Qty

Loc Code

ST317

1271

101340

1025

7681

246

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Start Date: 9/30/2010

Required Date: 10/8/2010

Start Qty: 2.00

Required Qty: 2.00

MS20426AD5-8

Purchased

No

110

Each

1,373.000

6

12



Rivet

Location

Loc Qty

Loc Code

ST317

1373

4533

1373

110

Each

258.0000

15

30

MS20601-AD4W2

Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST322

258

111359

8

114945

250

110

Each

3,823.000

30

60

MS20601-AD4W3

Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST321

3823

114538

3823

110

Each

1,735.000

6

12

MS21042L3

Purchased

No



Nut

Location

Loc Qty

Loc Code

ST300

1735

114523

49

114784

1686

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Shop Packet Print

Page 4

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Start Date: 9/30/2010

Required Date: 10/8/2010

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273

Purchased

No

110

Each

217.0000

6

12



Screw



10/11/98

Location

Loc Qty

Loc Code

ST310

217

108246

23

114752

194

5
7

MS24693-C48

Purchased

No

110

Each

32.0000

22

44



Screw



39%
M 115907 10/11/98

Location

Loc Qty

Loc Code

ST309

32

114752

32

10x

MS35207-264

Purchased

No

110

Each

68.0000

4

8



Screw



10/11/98 2x

Location

Loc Qty

Loc Code

ST295

68

109031

2

111359

16

115300

50

8

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21 NW

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	[Signature]	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	